

BRUTE FORCE OF439

RECOMMENDED FITTING INSTRUCTIONS

FLOOR FITTING

**IMPORTANT NOTE: THE UNIT MUST BE
SECURED INTO GOOD SOLID CONCRETE.**

**Fit anchor as close to a wall and floor as possible
We recommend the use of safety goggles, when fitting anchor.**

1. Using the unit as a template drill through the holes with a 12mm Ø masonry drill to a depth of 10mm .
2. Remove unit, and then re-drill the holes with a 16mm Ø masonry drill to a depth of 62mm.
3. Vacuum the dust from the drilled holes.
4. Place the 2 security bolts through the unit, then attach the expanding anchors to the bolts by a few turns, and then place this into the holes.
5. Tighten the 2 security bolts evenly to a torque of 25 > 30 lbs or as tight as possible by hand with the hex shaped Allen key provided.
6. Hammer the two steel balls into the top of the socket heads which will prevent the bolts from being undone.

WALL FITTING

IMPORTANT NOTE: THE UNIT MUST BE SECURED INTO GOOD SOLID BRICK OR STONE

**Fit anchor as close to a wall and floor as possible
We recommend the use of safety goggles, when fitting anchor.**

1. Select a flat area on a wall that has good solid brick and stone.
If the brick has a frog (cavity for mortar) ensure that you drill into solid brick not the cavity.
2. Using the unit as a template drill through the holes with a 12mm Ø masonry drill to a depth of 10mm.
3. Remove unit, and then re-drill the holes with a 16mm Ø concrete drill to a depth of 75mm.
4. Vacuum the dust from the drilled holes.
5. Place the 2 security bolts through the unit, then attach the expanding anchors to the bolts by a few turns, and then place this into the holes.
6. Tighten the 2 security bolts evenly to a torque of 25 > 30 lbs or as tight as possible by hand with the hex shaped Allen key provided.
Be careful not to tighten too much so that the brick shatters.
7. Hammer the two steel balls into the top of the socket heads which will prevent the bolts from being undone.